

## CNC MACHINIST / VERTICAL MILLING (24 CANDIDATES) Woodbury, MN

**Compensation: \$ 24- \$27 DOE**

**WHO WE ARE:** a game changer in the machining industry by working miracles.

**WHAT WE DO:** we stuff the armed forces supply chain with products of our capabilities such as precision machining, aerospace welding, chromate conversion and paint/powder coat finishing, mechanical assemblies, and other design assist services.

**WHERE WE ARE GOING:** the only way is up. Enough said so get onboard!

If you are someone who is ready to roll with the punches and get their hands dirty by squeezing out waste and driving continuous improvement in everything you do within the walls of the company, then apply! *This job is not for the faint at heart.* We want grit. We want talent. Work hard, get paid. It's simple! Typical candidates who are successful here include, auto mechanics, construction tradespeople, and wood workers .

### Multiple shifts

1st shift: Monday - Thursday 6:30 AM to 5:00 PM

2nd shift: Monday - Thursday 4:30 PM to 3:00 AM

3rd shift: Friday - Sunday 6:00 AM to 6:30 PM

5th Shift Friday - Sunday 6:00 PM to 6:30 AM

Competitive Wages

Climate controlled facility

Lots of overtime to be had but not mandatory

Medical, Dental & Vision for employee & family including domestic partners

401 k with a company match

Tuition Reimbursement

PTO accrual starts immediately

Profit Sharing

Yearly shoe allowance

Referral Program

### Summary

Under the direction of the Engineering Manager, this position will be responsible for the set-up, adjustment and operation of the machine. Use tools to perform progressive machining operations on a variety of standardized work, having close tolerances and finish requirements.

### Essential Duties and Responsibilities

- Analyze drawings, sketches and design data of parts to determine dimension and configuration of cuts, selection of cutting tools, and machine speeds and feed rates.
- Determine reference points and direction of machine cutting paths.
- Responsible for setting up, running and checking first part and in many cases completing production run.
- Compute angular and linear dimensions , radii and curvatures and outlines sequence of operations required to machine part.
- Prepare geometric layout on graph paper or using computer-assisted drafting (CAD) software to show location of reference points and direction of cutting paths.
- Write instruction sheets and cutter lists to guide setup and operation of machine.
- Compare encoded tape or computer printout with original program sheet to assure accuracy of machine instructions.
- Revise program to eliminate instruction errors or omissions .
- Observe operation of machine on trial run to prove taped or programmed instructions.
- Other responsibilities as assigned.

### **Qualifications**

- Degree from two-year technical school or skill equivalent
- Minimum of 5 years' Machining or shop experience
- Blueprint Reading
- GD&T Knowledge
- AS9100 Quality System

### ***Our Invitation to you...***

*"We understand how important people are to any organization . People, like you, are our only appreciating asset. We are building a strong team that is helping to grow our company successfully. We have doubled the size of our business in the last two years and we expect to double it again in the next two. This growth depends on finding people like you. If qualified, we invite you to come see us and discover if there is a fit. Hopefully you will get the chance to join our fine group of very capable and friendly people because, once you do, you will be appreciated and valued significantly. "*

**Job Type:** Full-time

### **Experience:**

- Shop: 5 years (Required)
- CNC Machinist 1 Year (Required)

### **Education:**

High School or equivalent (Required)

### **Work authorization :**

United States (Required)